

LEADERS IN CORROSION PREVENTION AND SEALING TECHNOLOGY

TECHNICAL DATA SHEET

125 YEARS SERVICE TO INDUSTRY



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REF: TDS180[70]/02.01

DENSOCLAD 70 TAPE

DESCRIPTION

A robust heavy-duty tape, designed for protection of medium and large diameter pipes, welded joints, bends and fittings. The extremely tough pvc backing combined with polymer bitumen adhesive ensures complete protection and exceptional resistance to damage by impact, poor backfill or aggressive ground conditions. For the anti-corrosion protection of buried or immersed pipes and fittings. Suitable for machine or hand application.

COMPOSITION

A thick polymer bitumen adhesive laminated to a tough plasticised pvc backing. The adhesive layer is protected by an interleaving, wider than the tape, which is removed during application.

TYPICAL PROPERTIES	TEST METHOD	DATA
Colour		Black
Breaking Strength	ASTM D1000	10 N/mm
Elongation at Break	ASTM D1000	260%
Tear Strength	ASTM D1004	35 N
Adhesion To Primed Steel To Self	ASTM D1000 24 hrs ASTM D1000 24 hrs	3.0 N/mm 3.0 N/mm
Impact Strength	ASTM G14	9 Nm
Dielectric Strength	ASTM D1000	40 kV
Insulation Resistance	BS 2782	10 ⁶ MegOhm
Resistance to Cathodic Disbonding	ASTM G8 30 day	Excellent
Resistance to Acids, Alkalis and Salts		Excellent
Temperature Range For Application For Service		+5°C to +45°C -20°C to +60°C
Roll Length		12m (other lengths to order)
Width		50-300mm
Core Size		76mm I.D.
Thickness PVC Backing Adhesive Total	ASTM D1000	0.75mm 0.90mm 1.65mm
Weight		2.1 kg/m²

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DENSOCLAD 70 TAPE (cont'd)

RECOMMENDED PRIMER	Denso Primer D	
APPLICATION	See Instruction leaflet 296/6/90 supplied with each carton.	

Important

Winn & Coales (Denso) Ltd pursue a policy to develop and continually improve all of our products and therefore the information given in this data sheet is intended as a general guide and does not constitute a warranty of specification. However, our sales personnel are committed to assist the user in establishing the suitability of the product for its intended purpose and additional specific information is available on request.

Winn & Coales (Denso) Ltd operate a Quality Management System registered to BS EN ISO 9001 (Certificate No. FM01548).

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